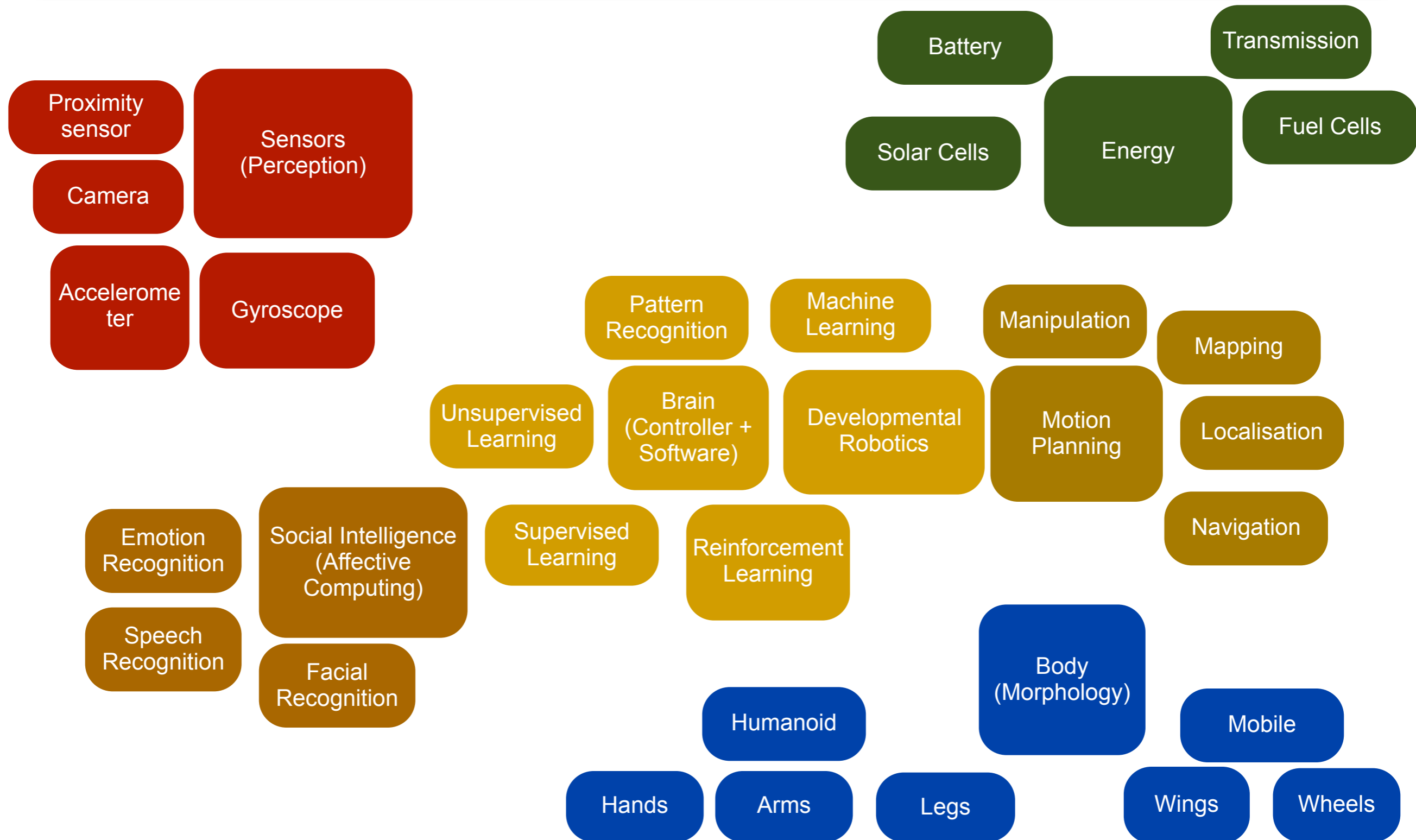


# Industrial Robotics: An Introduction

Onat Ekinci, PhD

# Robotics Ecosystem



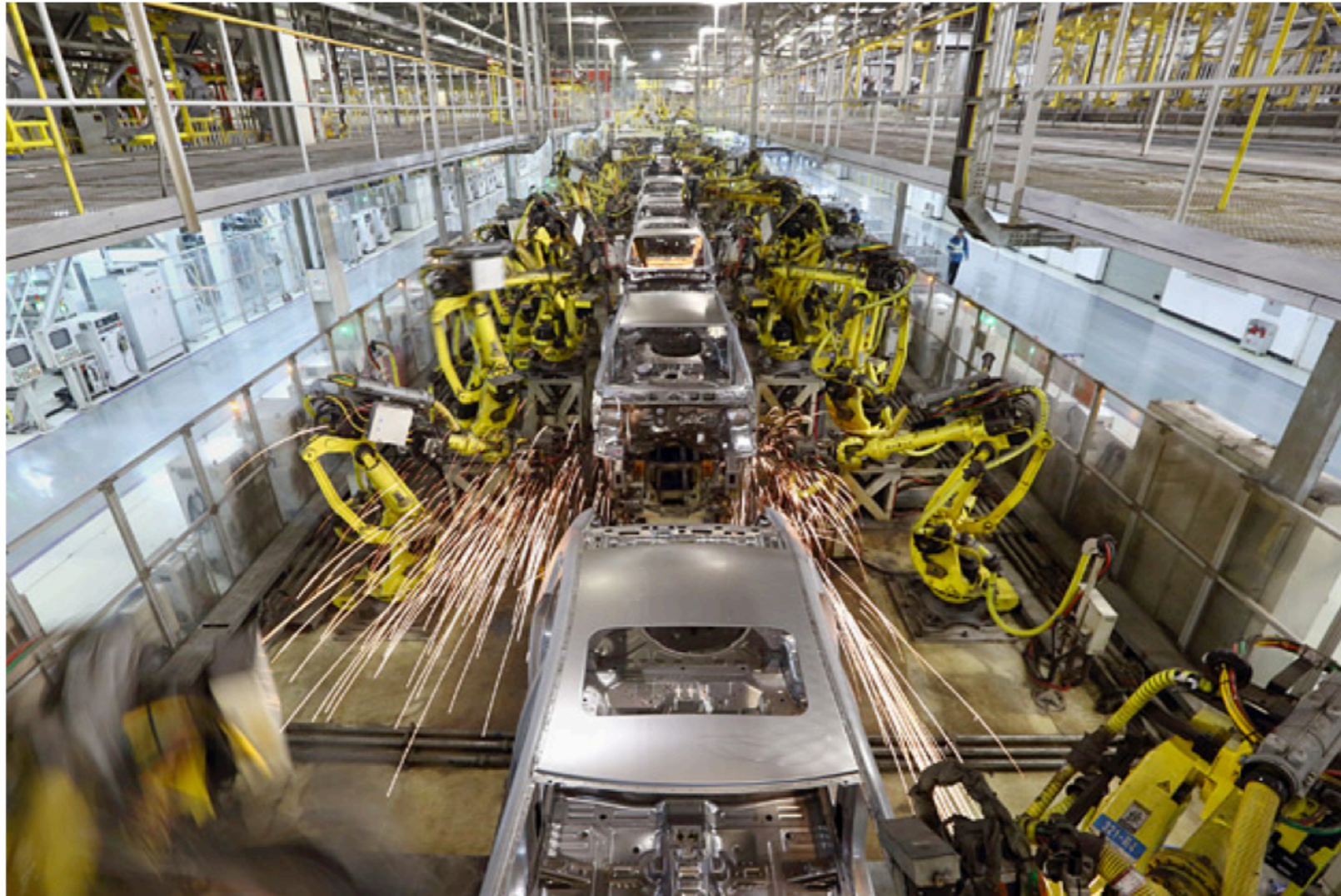
# Overview

- Some Fundamentals on Robotics
- Established Industrial Robots (For Big Manufacturers)
- Emerging Industrial Robots (For SMEs)

# News

## China Expected to Be the Top Market for Industrial Robots by 2016

By Christina Larson  | November 15, 2013



Photograph by Tomohiro Ohsumi/Bloomberg

# News

## Google Puts Money on Robots, Using the Man Behind Android



Jim Wilson/The New York Times

Andy Rubin is the engineer heading Google's robotics effort. He is the man who built the Android software for smartphones.

By JOHN MARKOFF

Published: December 4, 2013 |  166 Comments

**PALO ALTO, Calif.** — In an out-of-the-way Google office, two life-size humanoid robots hang suspended in a corner.

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[http://www.nytimes.com/2013/12/04/technology/google-puts-money-on-robots-using-the-man-behind-android.html?\\_r=0](http://www.nytimes.com/2013/12/04/technology/google-puts-money-on-robots-using-the-man-behind-android.html?_r=0)

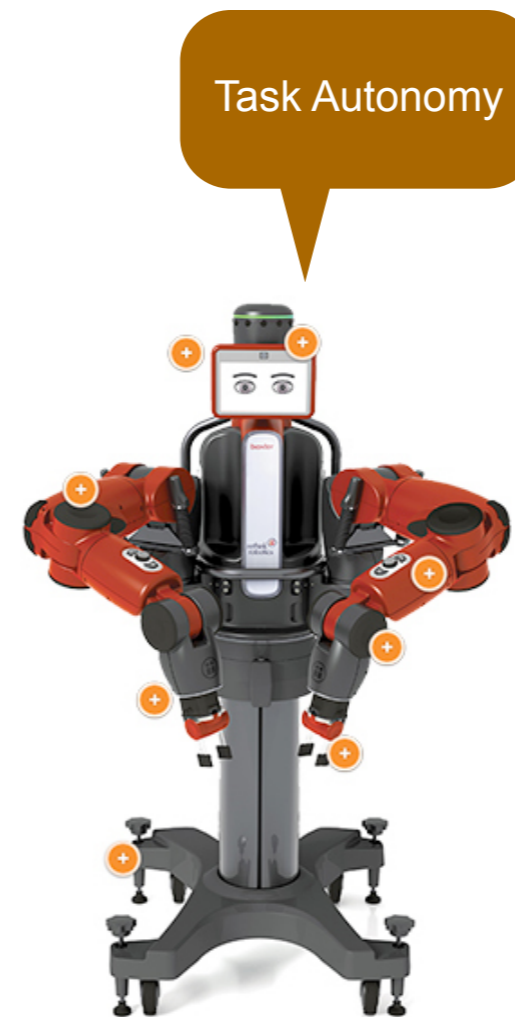
<http://www.nytimes.com/interactive/2013/12/04/technology/google-new-generation-robots-videos.html?src=recg>

## Some Fundamentals

# Autonomy and Intelligence

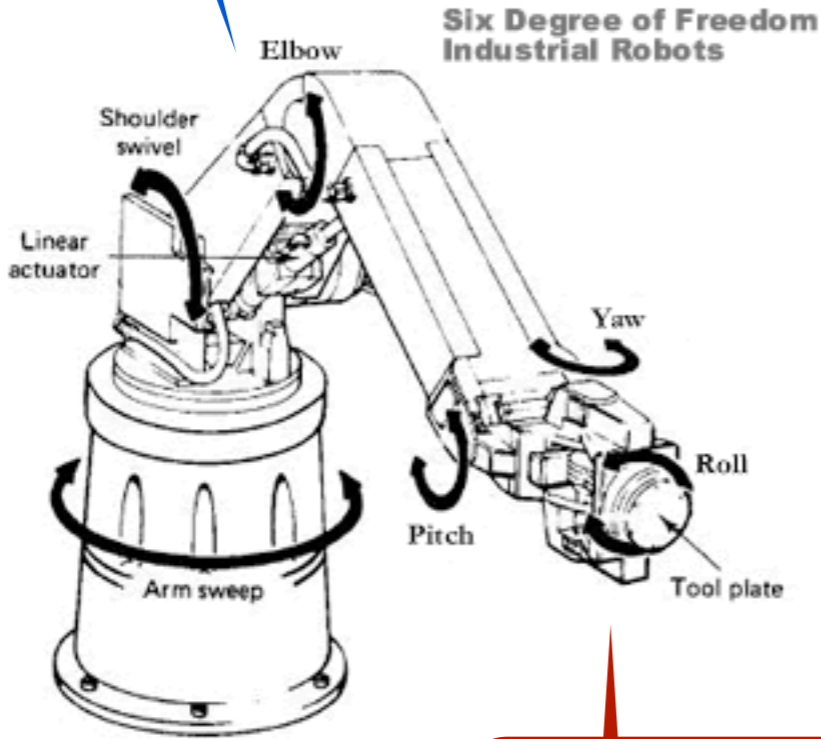
## Autonomy

- To sense the environment and act on it *purposefully*.



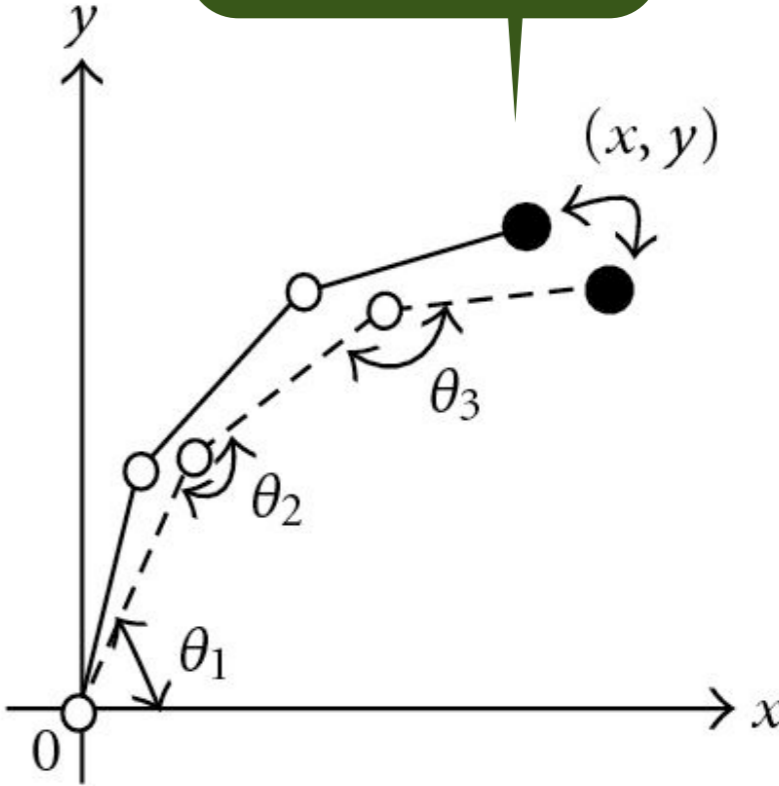
# Industrial Robots

Joint Motors



End effector

Inverse Kinematics: Go from the end effector position to joint motor angles





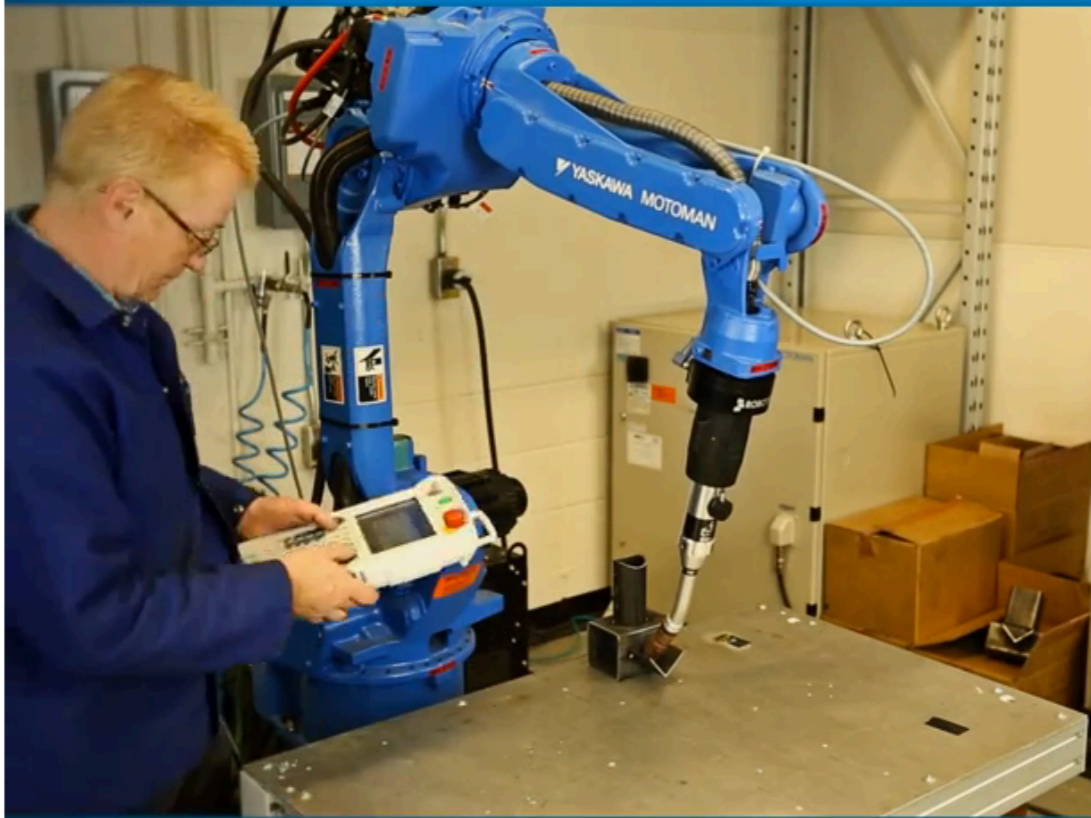
# Integrated Automated Manufacturing Systems

Choreographed Systems:  
No robot is an island.

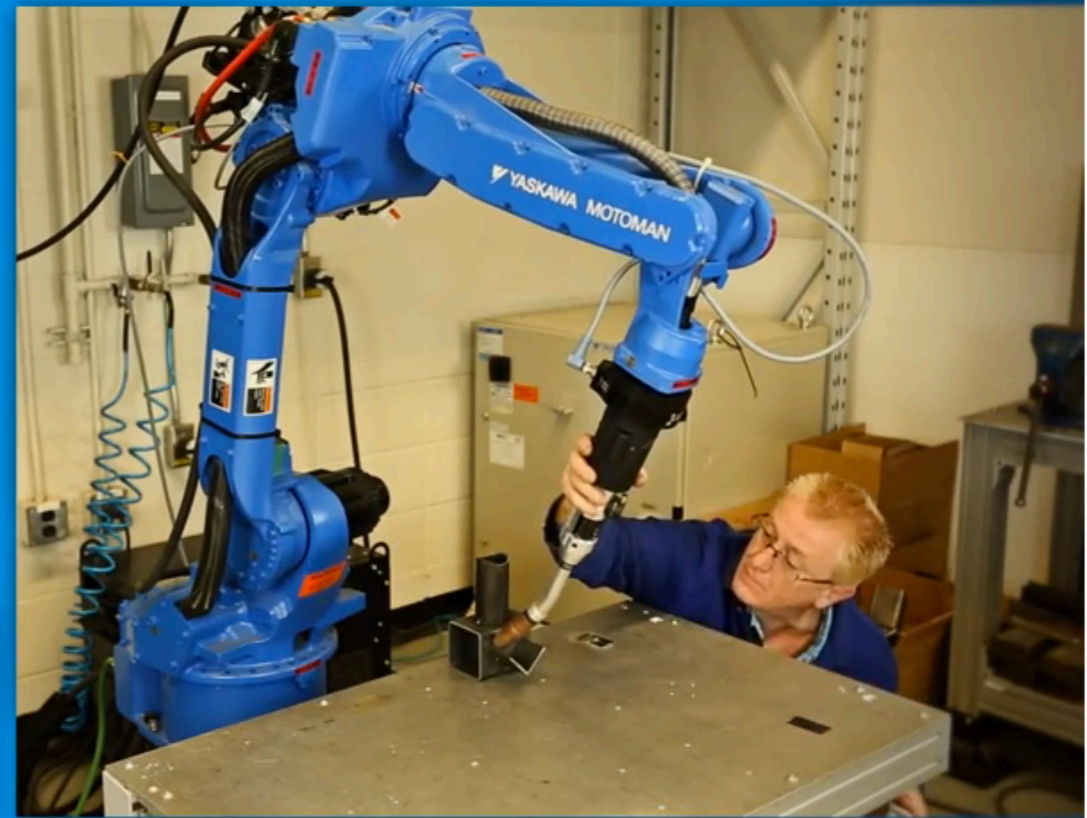


# Robot Programming

Teach Pendant Programming



Kinetiq Teaching



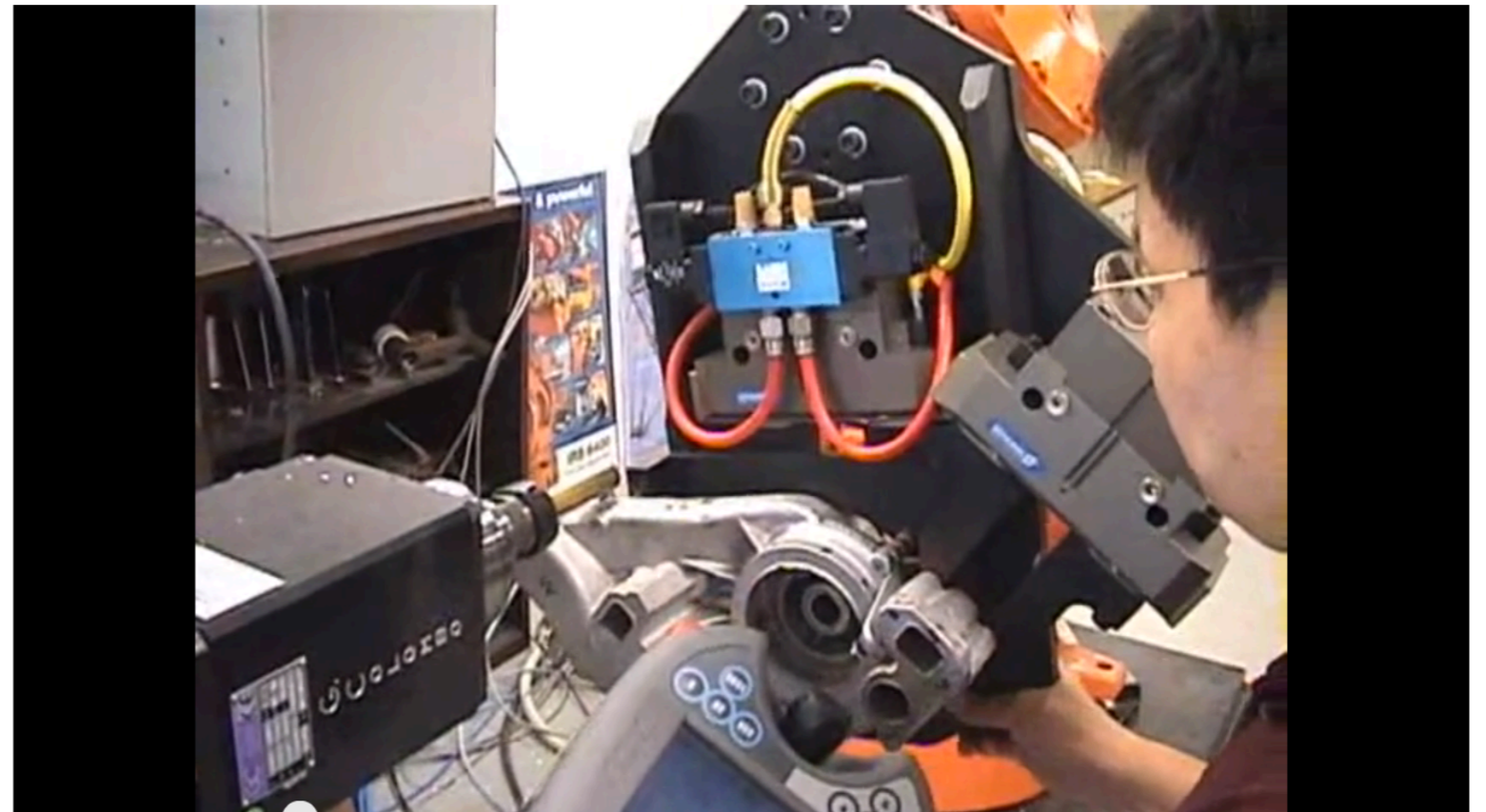
02:27

# Robot Programming (ABB - 2007)

The ABB Corporate Research Centre has developed a programming method that enables intuitive robot programming. The user grasps the robot and leads it, step-by-step, through the process. At the process-relevant positions, he gives appropriate commands as to what the robot should do.

This intuitive way of robot programming by grasping and guiding, is made possible by the Force Control for Machining Robotware application made available by ABB in June 2007. This software package evaluates data from a force sensor attached to the robot flange and lets the robot move in the pointed direction. With this, the robot can be guided around, like the arm of a person.

Furthermore, the software package offers the possibility of the robot learning contours by itself. The robot fumbles, with the aid of a force sensor, along a roughly defined reference contour and generates a smooth robot trajectory automatically.



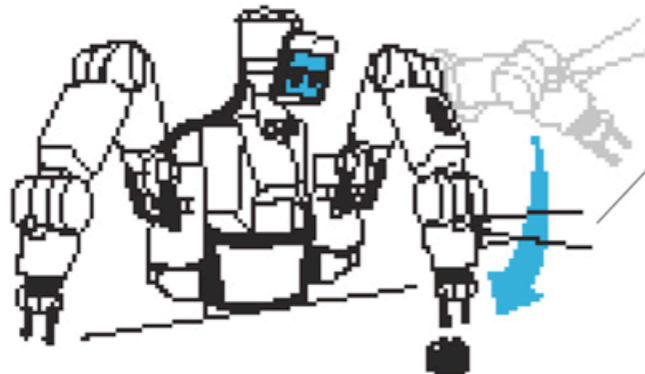
<http://www.youtube.com/watch?v=acj3WDnoDCM>

# Baxter

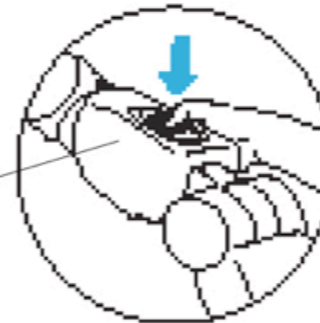
## HOW TO TRAIN A ROBOT, IN SEVEN EASY STEPS

Baxter can be trained by anyone, simply by guiding one or both of its arms and following menu prompts on the monitor that serves as Baxter's "head." Screen selections are made by using a sort of mouse built into Baxter's arm. Here's how to train Baxter to pick up widgets and stuff them into boxes:

1. Select training mode.



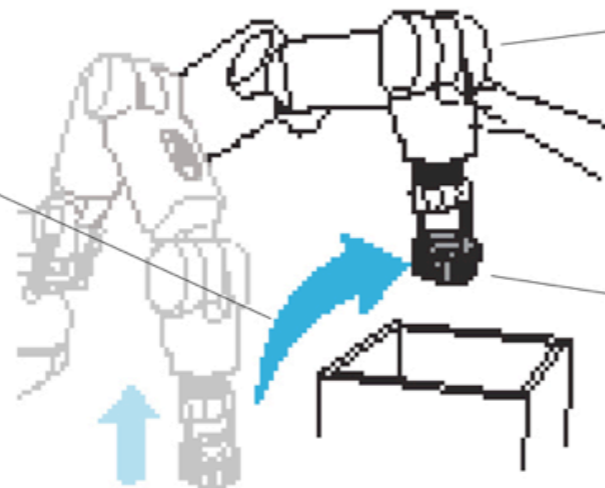
2. Grab one of Baxter's arms and swing its "hand" over the widget, and click to indicate that this is the object to be grabbed.



3. A camera in Baxter's hand will center on the widget and display the image on the screen; confirm with a click that this is the right sort of object.

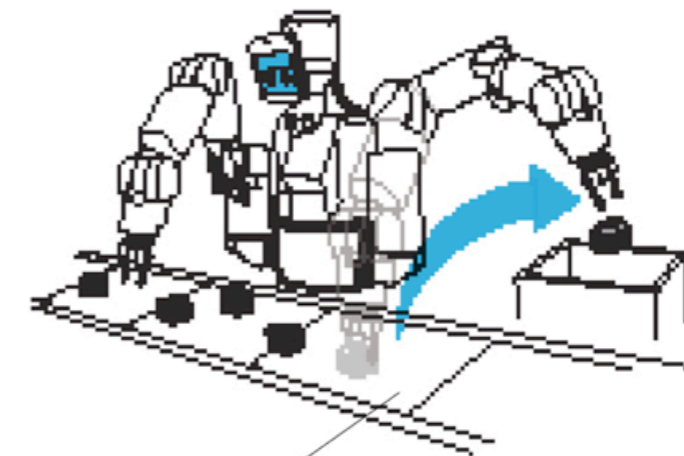


4. Baxter will grab the object. Swing the arm over the four corners of the box, and click to indicate this is the destination for the widget.



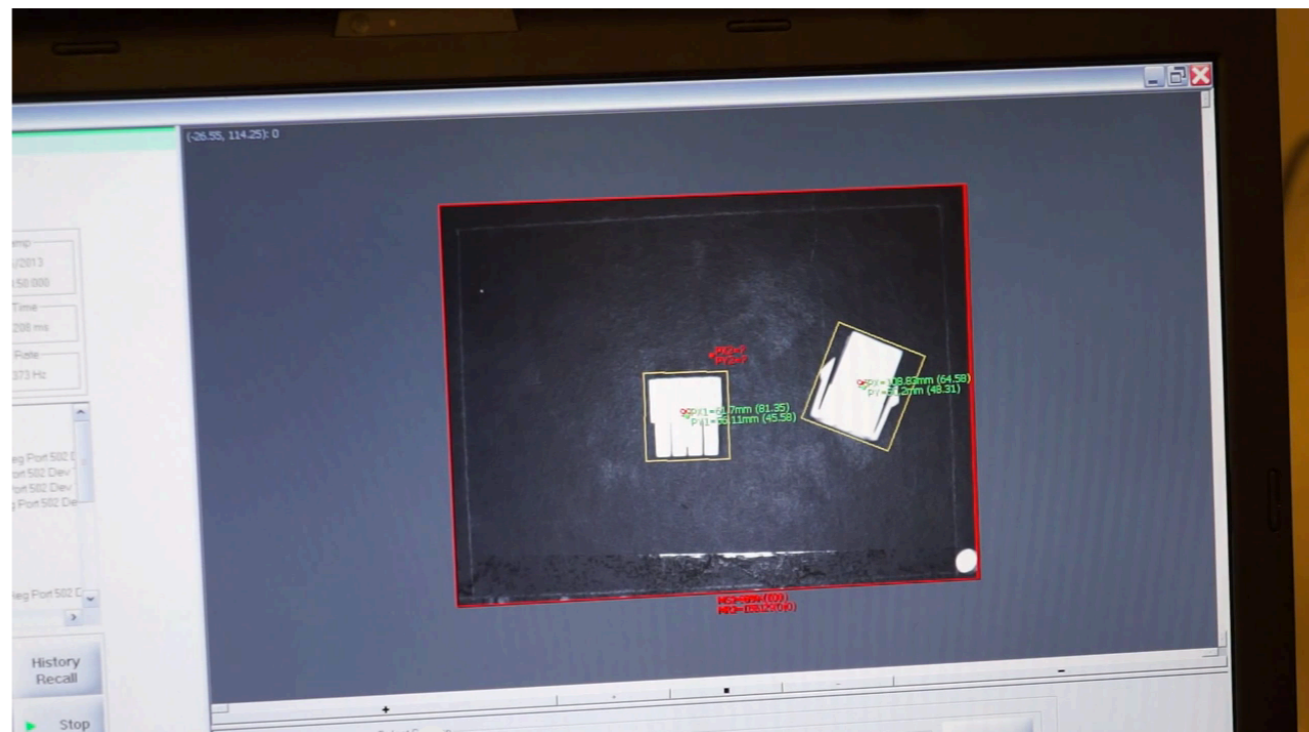
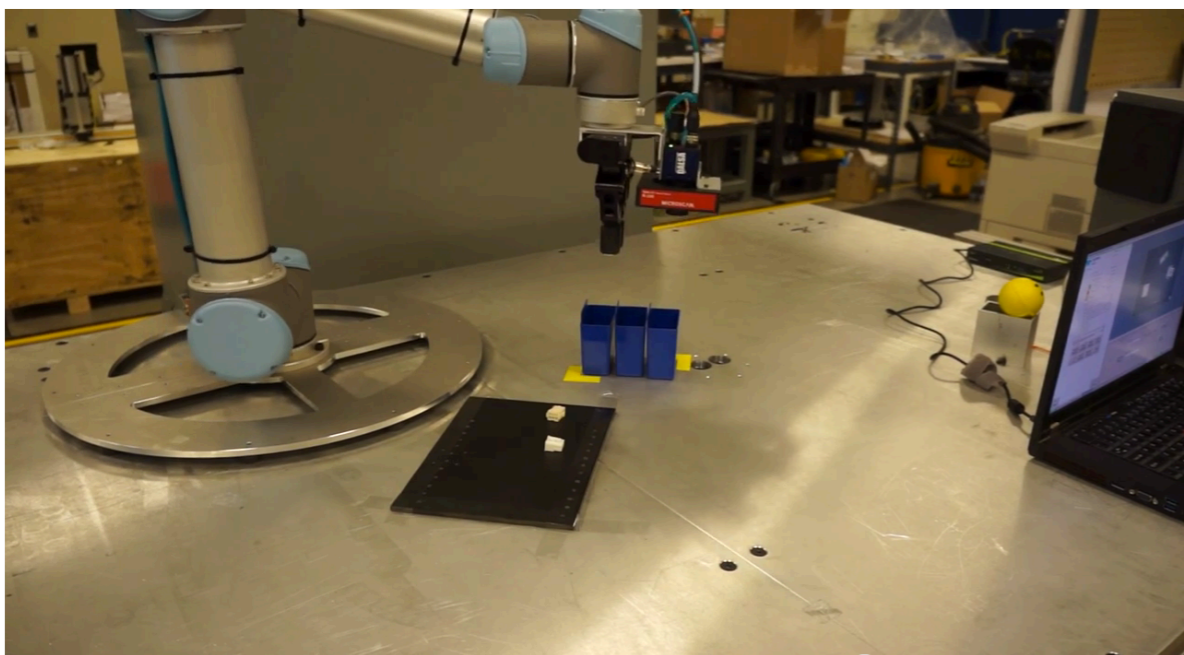
5. Click to confirm that Baxter is to insert the widget into the box.

6. Baxter will put the object into the box, using sensors to guide the widget in. Click to confirm that this is the entire task.



7. Run the conveyor. As long as widgets appear in roughly the same area, Baxter will identify, grab, and box them. Its facial expressions will indicate if it is struggling or working smoothly.

# Robot Vision



<http://www.youtube.com/watch?v=w7-KGaYGuMA>



## Established Industrial Robots

# Robotics Market (Big Players - Established)

## The Big Four:

- ABB (53.39B \$US - 140k employees)
- Fanuc (29.66B \$US - 6k employees)
- Yaskawa Motoman (3B \$US -10k employees)
- Kuka (1.7B \$US)

## Other Bigs:

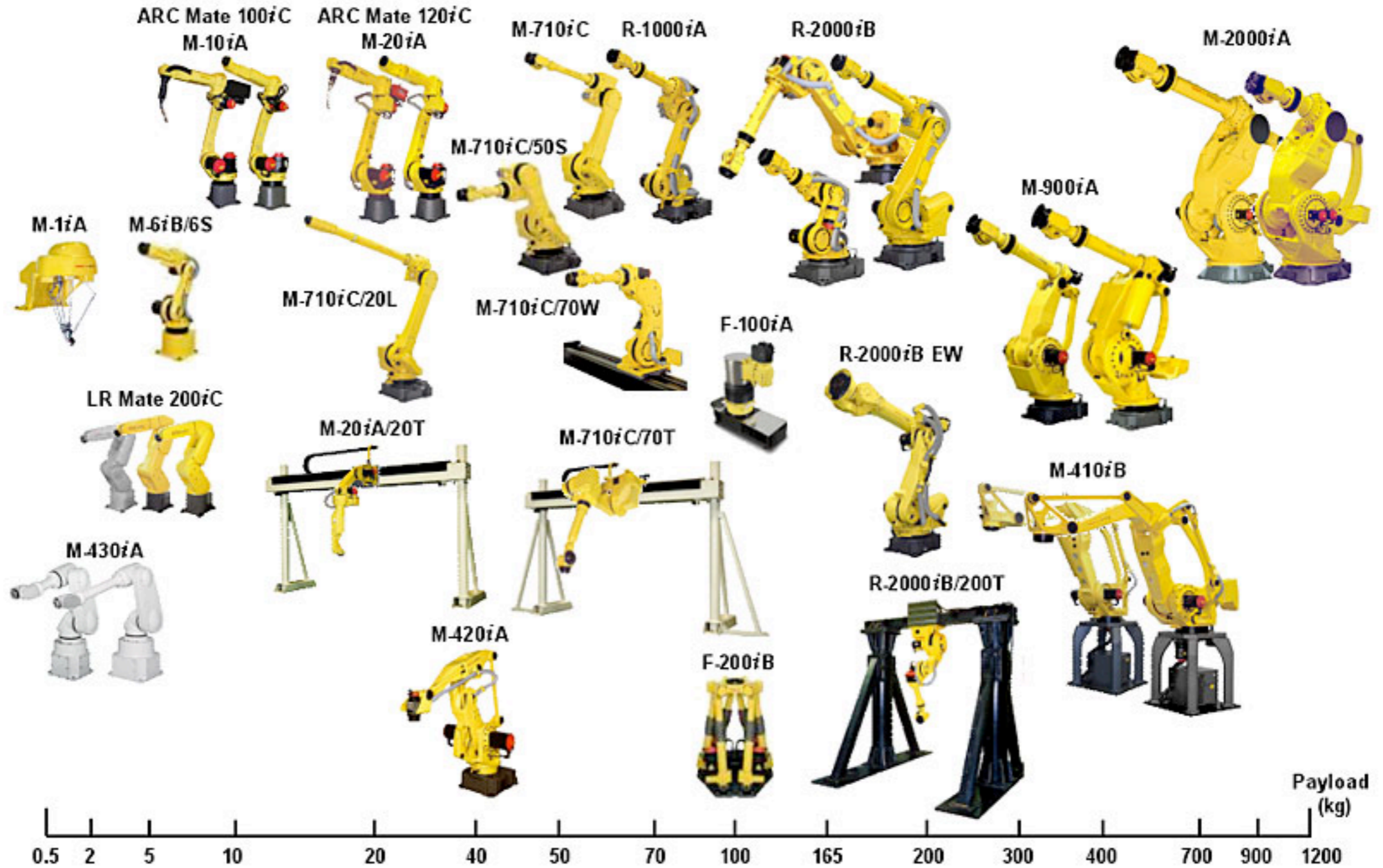
- Staubli (Switzerland)
- Toshiba
- Comau (part of Fiat, Italy)
- Reis Robotics (Germany)

# Conventional Industrial Robots

- Do the same steps repetitively after programming.
- Designed to be repeatable and precise. Not flexible or adaptable.
- Can operate in structured environments.
- Unsafe for people.



# Fanuc Robots





## Emerging Industrial Robot Technologies (Robots for SMEs)

# Robotics Market (Emerging)

- Rethink Robotics
- Universal Robots
- Redwood Robotics (recently bought by Google)
- Unbounded Robotics
- Adept Technology
- Barrett Technology

# The Goal of Emerging Robots

- To increase the productivity of SMEs by reducing installation of automation systems.
- To reduce the installation time of a new hybrid robot-human production line, from the weeks or months that current industrial systems now take, down to 1 day.

# Baxter



# Baxter

## A ROBOT'S EMOTIONS

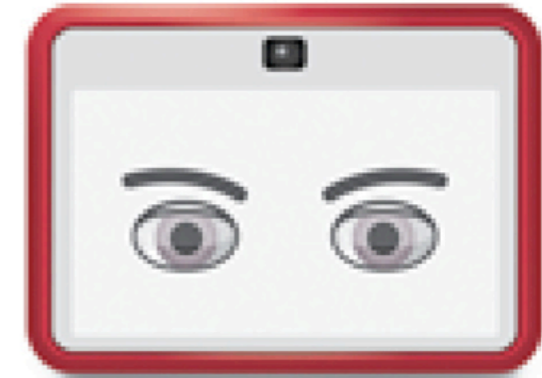
Brooks didn't set out to build a humanoid robot, but he found that giving Baxter a face was the most intuitive way to communicate information.



**NEUTRAL**  
Ready for training



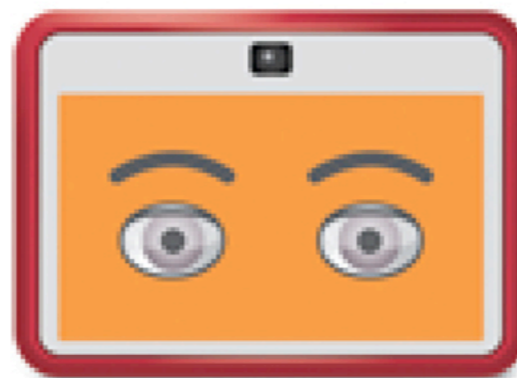
**ASLEEP**  
On standby



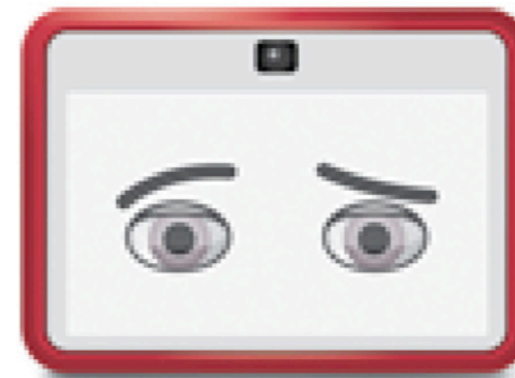
**CONCENTRATING**  
Learning a task



**FOCUSED**  
Working away without a problem



**SURPRISED**  
A human has approached



**CONFUSED**  
Having trouble finding an object or otherwise completing a task



**SAD**  
Given up trying to complete a task; there's a problem

# Baxter

- Series elastic joints. Arms have natural springiness. Not good for precise tasks.  
(Repeatability specification not mentioned in their brochures).
- Payload low compared with most established industrial robots.

# Conventional vs. Baxter

## Conventional Robots

Precision  
Repeatability  
Speed

## Baxter

Adaptability  
Flexibility  
Safety  
Price

Baxter is not a competitor for conventional robots but it is for humans.



# Willow Garage

[ROBOTS](#)[SOFTWARE](#)[RESEARCH](#)[BLOG](#)

## PR2

## Overview

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### ? PR2 QUESTIONS

650.ILV.RBOT [458.7268]  
[pr2info@willowgarage.com](mailto:pr2info@willowgarage.com)



## Robot for Research and Innovation

PR2 is a robotics research and development platform that lets you innovate right out of the box. No more building hardware and software from scratch.

[WATCH OVERVIEW VIDEO](#)

LOOK INSIDE

# Suitable Technologies

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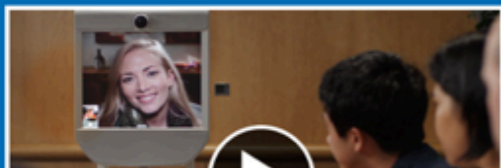
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<https://www.suitabletech.com/>

# Unbounded Robotics

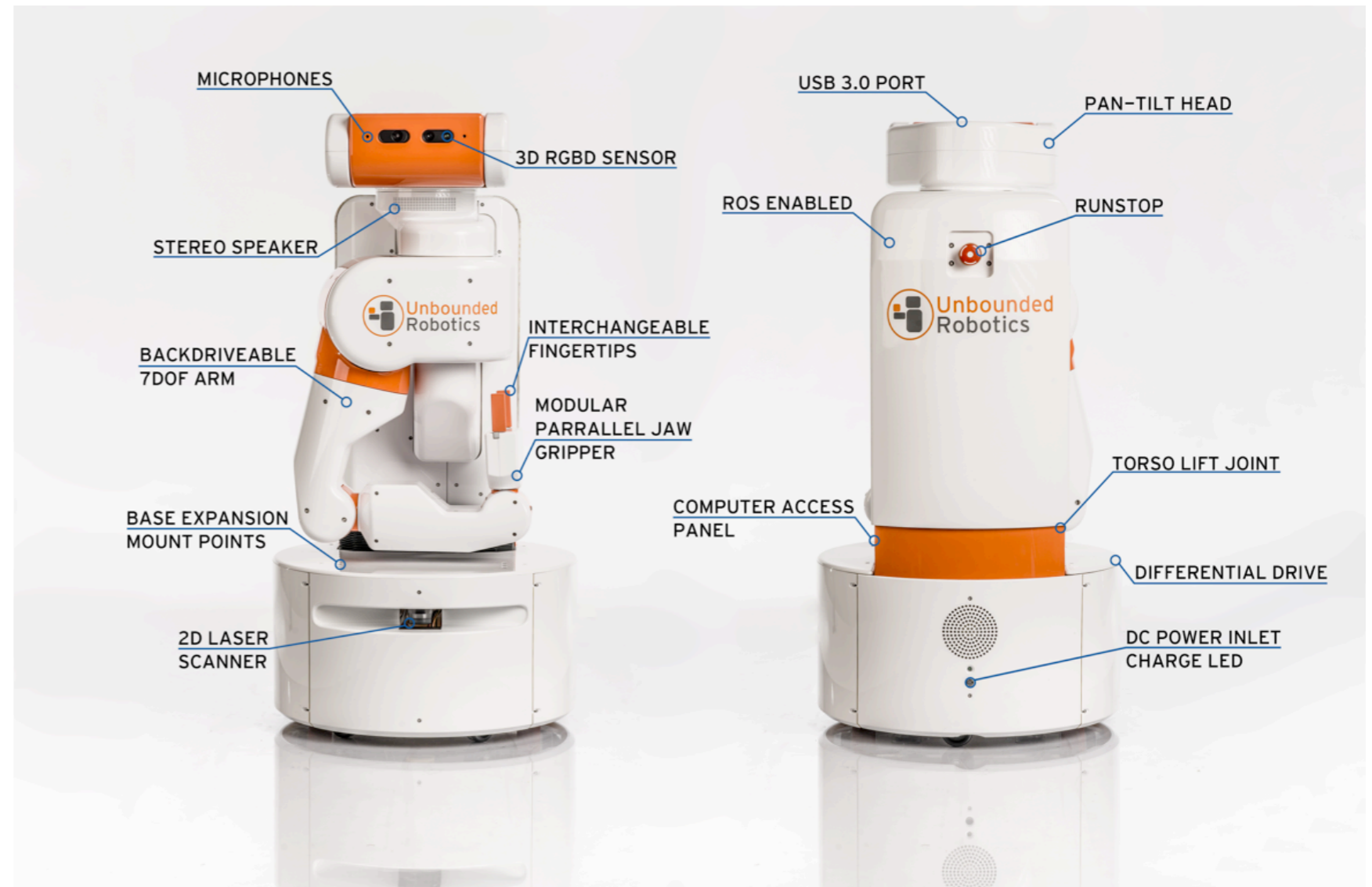


- Willow Garage spinoff (Thus runs ROS)
- UBR-1 : One armed mobile Baxter.
- Platform, open to many applications.

<http://unboundedrobotics.com/>

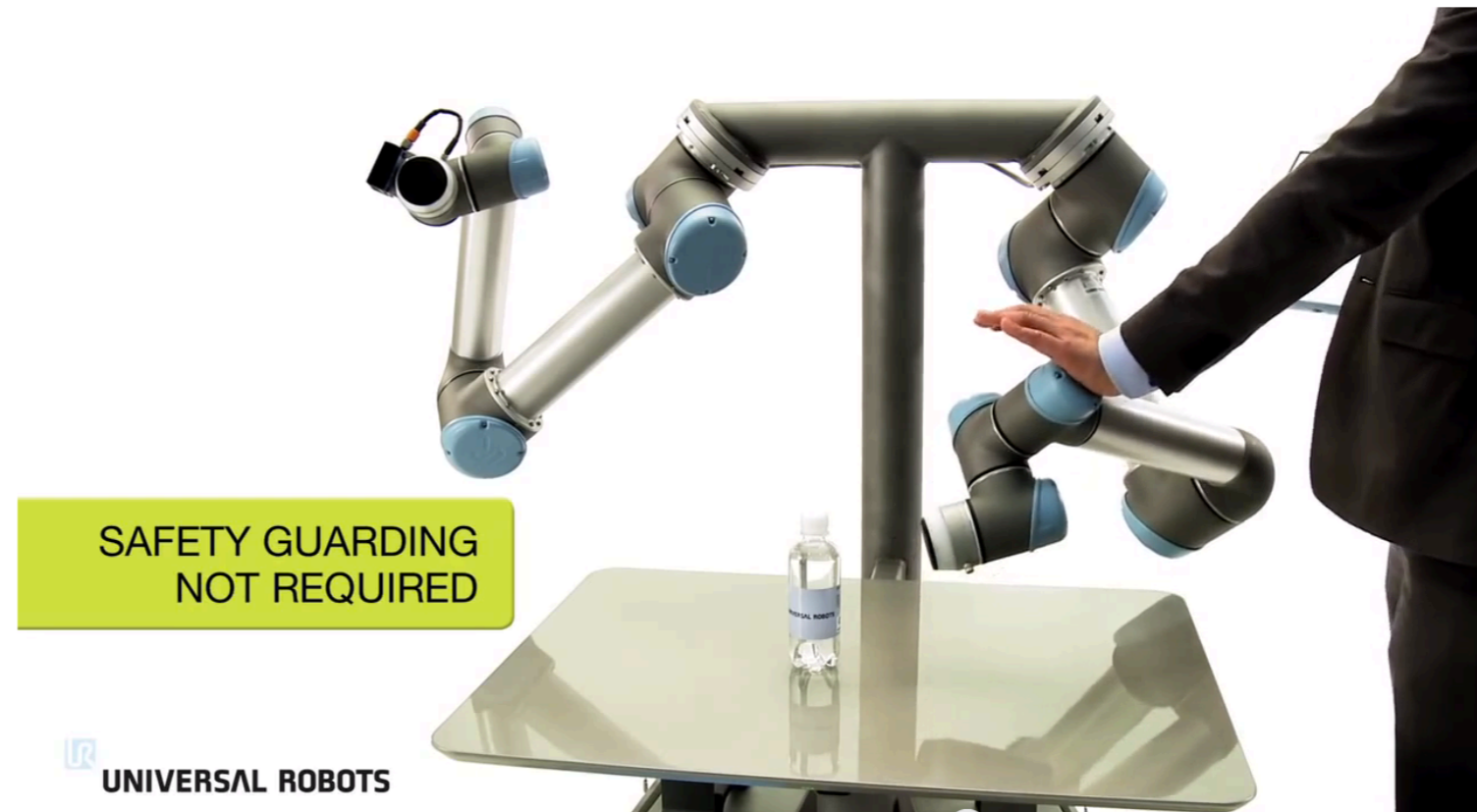
# Unbounded Robotics

- 2 sensors: Head and Torso



# Universal Robots

- Danish, founded in 2005.
- UR5 = 35K \$US
- Revenue = 15M Euros



<http://www.universal-robots.com/>

# Universal Robots

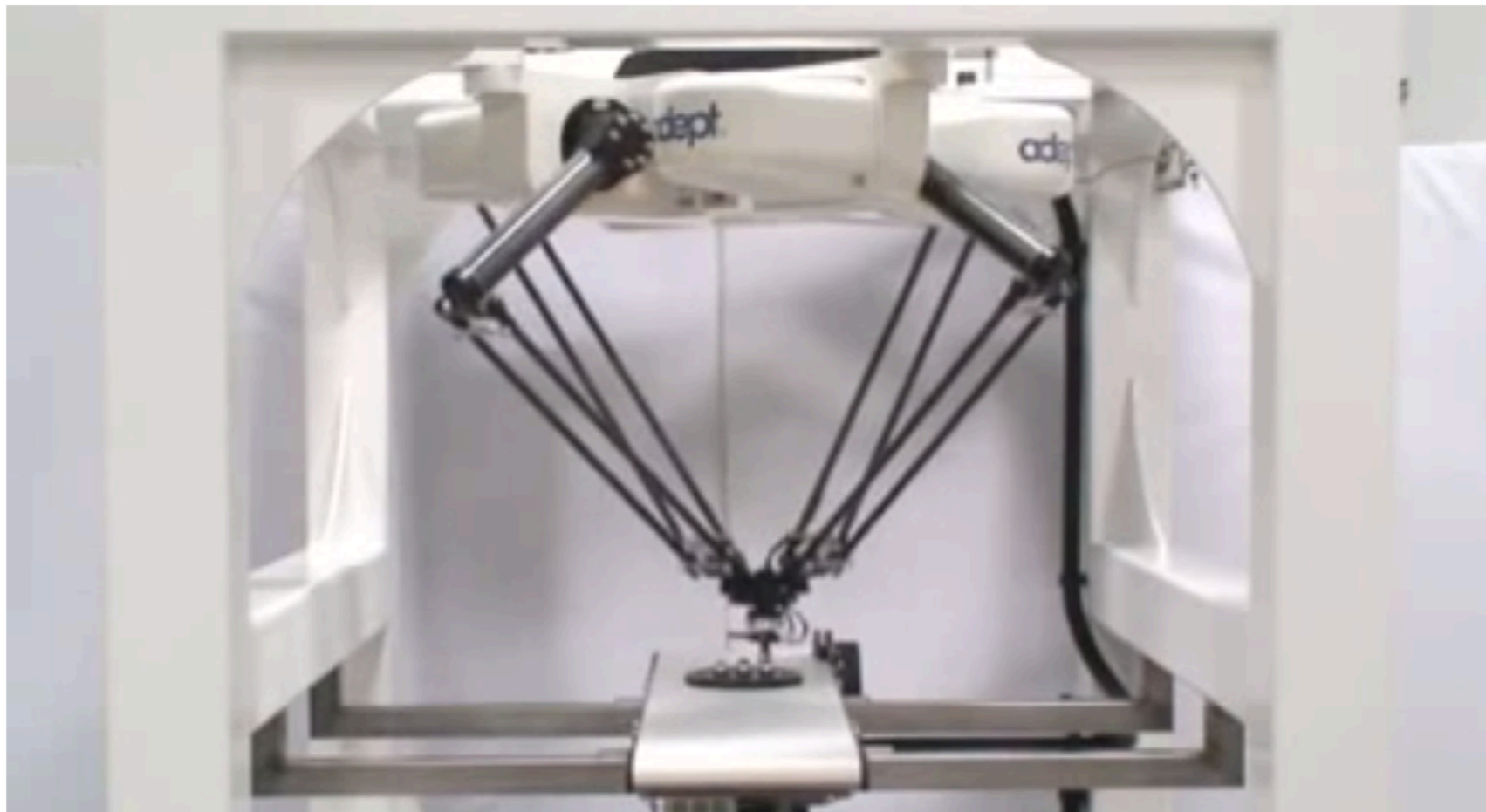
- UR: Communication with other automation equipment.
- UR: Higher payloads.
- UR: Scripting and teaching programming. RR: Teach only programming.
- UR --> More industrial



	<b>Baxter</b>	<b>Universal 5</b>
	Dual-armed	Single arm
Warranted life	6,300 hours	2 years
Useful life	Unknown	36,000 hours
Maximum load	5 pounds	11 pounds
Vision system	Included	Add-on
Safety	Sonar & cameras	Torsion sensing
Speed	.6 meter/sec	1 meter/sec
Cost	\$22,000	\$33,000

<http://www.youtube.com/watch?v=UQj-IyZFEZI>

# Adept Technology



<http://www.youtube.com/watch?v=0-Kpv-ZOcKY>

<http://www.adept.com/products/robots>

# Offshore Competition is Coming (Or It Was Already There)

Analyze workflow



Design custom components for the job



Components are 3D printed



8:00 Everything is shipped to the factory



10:00 Unloading and self calibration



12:00 Instruction and teaching



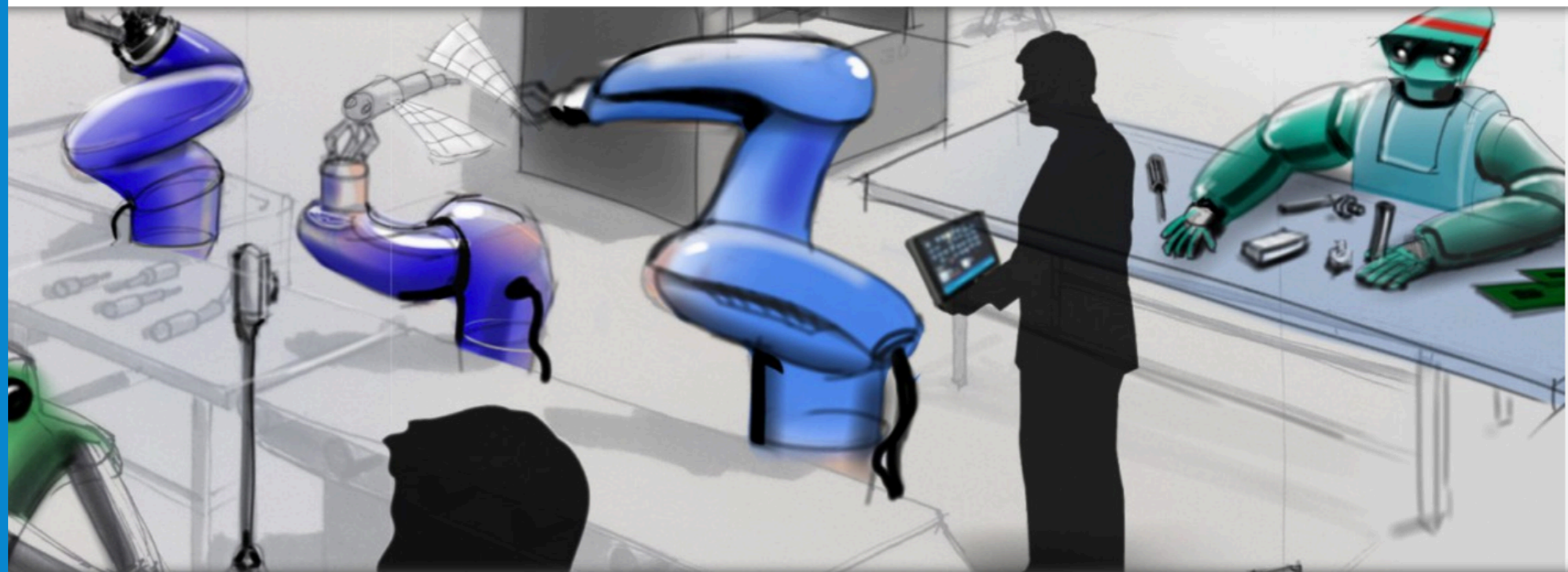
16:00 Done!



The objective of this project is to marginalize the system integration cost by reducing the system integration time to one single day.



HOME PROJECT VISION PARTNERS PUBLICATIONS MEDIA CORNER NEWS & EVENTS RELATED PROJECTS CONTACT



The project Factory-in-a-Day aims at improving the competitiveness of European manufacturing SMEs by removing the primary obstacle for robot automation: installation time and installation cost.

<http://www.factory-in-a-day.eu/>



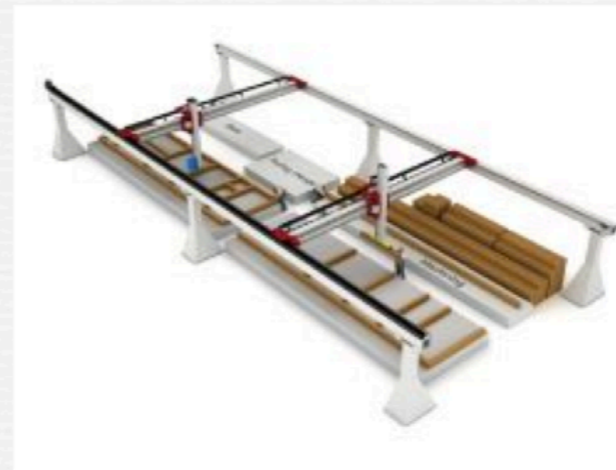
# Offshore Competition is Coming (Or It Was Already There)



We envision a **new generation of flexible robots** and adaptive production machinery, that integrates seamlessly into manual production processes, assisting the skilled worker in his craftsmanship.



D1: Assembly with dual arm industrial manipulator



D2: Human-robot cooperation in wooden house production



D3: Assembly with sensitive compliant robot arms



D4: Welding robot assistant

<http://www.smerobotics.org/demonstrations.html>